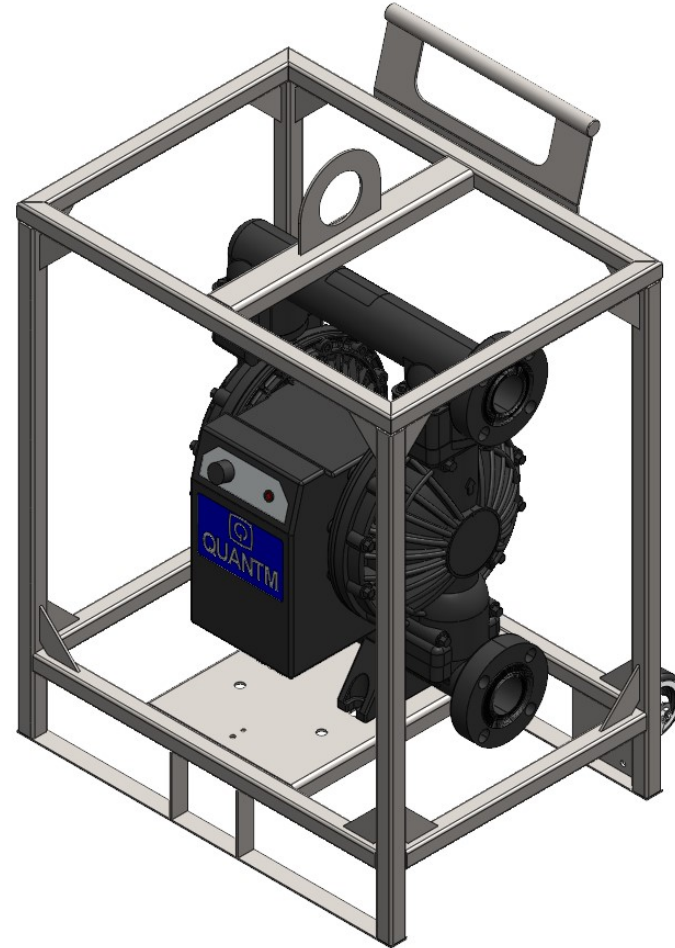
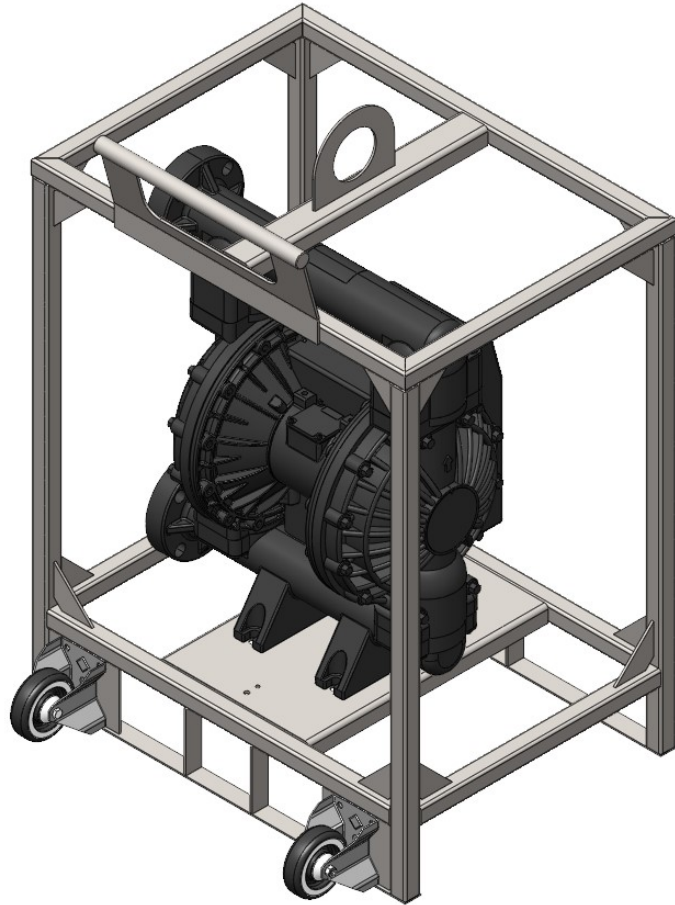


SECTION A-A  
SCALE 1 : 7.5

DIN 2768 LIMITS IN MM FOR NOMINAL SIZES IN MM						
CLASS	0.5 TO 3	ABOVE 3 TO 6	ABOVE 6 TO 30	ABOVE 30 TO 120	ABOVE 120 TO 400	ABOVE 400 TO 1000
F (FINE)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3
M (MEDIUM)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8
C (COARSE)	± 0.15	± 0.2	± 0.5	± 0.8	± 1.2	± 2
V (VERY COARSE)	-	± 0.5	± 1	± 1.5	± 2.5	± 4

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	50-7996-03	SIDE BEAM	STAINLESS STEEL 304	4
2	50-7963-03	SIDE BEAM	STAINLESS STEEL 304	2
3	50-7964-03	SIDE BEAM	STAINLESS STEEL 304	2
4	50-7966-03	SIDE BEAM	STAINLESS STEEL 316	2
5	50-7965-03	SIDE BEAM	STAINLESS STEEL 304	2
6	50-7968-03	TOP STRIP	STAINLESS STEEL 304	1
7	50-7914-03	HANDLE PLATE	STAINLESS STEEL 316	1
8	50-7915-03	HANDLE BAR	STAINLESS STEEL 304	1
9	50-7995-03	BOTTOM PLATE	STAINLESS STEEL 304	1
10	50-7913-03	LIFTING PLATE	STAINLESS STEEL 304	1
11	50-7969-00	BOTTOM STRIP ASSY	STAINLESS STEEL 304	2
12	50-7970-03	MOUNTING PLATE	STAINLESS STEEL 304	2
13	50-7971-03	REINFORCEMENT STRIP	STAINLESS STEEL 304	4
14	50-7956-03	REINFORCEMENT STRIP	STAINLESS STEEL 304	16
15	50-7987-03	THREADED BUSHING	STAINLESS STEEL 304	4

THE INFORMATION CONTAINED ON THIS DRAWING IS CONFIDENTIAL PROPERTY OF COMPANY AND MAY NOT BE DISCLOSED TO OTHERS WITHOUT WRITTEN PERMISSION				
PROJECT ENGINEER	DO NOT SCALE DRAWING WORK TO DIMENSIONS SHOWN		TOLERANCES ACCORDING DIN2768 UNLESS OTHERWISE SPECIFIED SURFACE √ UNLESS OTHERWISE SPECIFIED	
DRAWN BY HWH	DATE 04/11/2022	MATERIAL/FINISH MATERIAL: SEE TABLE FINISHING: SAND BLASTED		TITLE FRAME ASSY GRACO QUANTM i120
CHECKED BY	DATE	APPROVED BY		DATE
SCALE 1:10		SHEET OF 1 2		ROHS COMPLIANT
P/N 50-7982-00		REV 0		



REMOVE ALL SHARP EDGES

THE INFORMATION CONTAINED ON THIS DRAWING IS CONFIDENTIAL PROPERTY OF COMPANY AND MAY NOT BE DISCLOSED TO OTHERS WITHOUT WRITTEN PERMISSION														
PROJECT ENGINEER		DO NOT SCALE DRAWING WORK TO DIMENSIONS SHOWN			TOLERANCES ACCORDING DIN2768F UNLESS OTHERWISE SPECIFIED SURFACE <input checked="" type="checkbox"/> UNLESS OTHERWISE SPECIFIED									
DRAWN BY	DATE	MATERIAL/FINISH			TITLE									
HWH	09/09/2020	SEE TABLE			ASSY FRAME PS-8 METAL WECO									
CHECKED BY	DATE													
APPROVED BY	DATE													
SCALE		SHEET OF		ROHS COMPLIANT										
1:10		2 2												
P/N		50-7952-00				REV								
						0								